CONCRETE PRODUCT NOTE:

1. REFER TO GENERAL TOLERANCES UNO
2. GRADE OF CONCRETE - 40MPA CONCRETE
3. ALL LIFTING POINTS TO BE USED WHEN LIFTING
4. MINIMUM STRENGTH OF CONCRETE SHALL BE 25MPA AT

THE TIME OF LIFTING

5. COVER TO REINFORCEMENT TO BE 50mm

6. REFER TO ANCON LIFTING ARRANGEMENT PLAN

7. CONCRETE VOLUME (M³) = [0.45]

CONSTRUCTION TOLERANCE

• OVERALL DEPTH: ±5mm

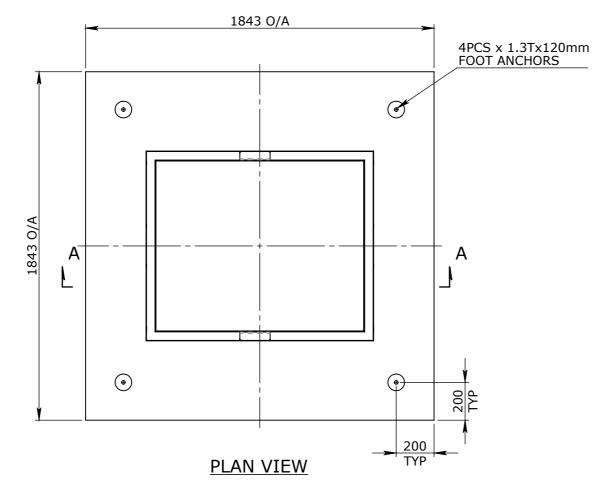
• FLATNESS OF TOP SURFACE:+0 AND -5mm IN 1

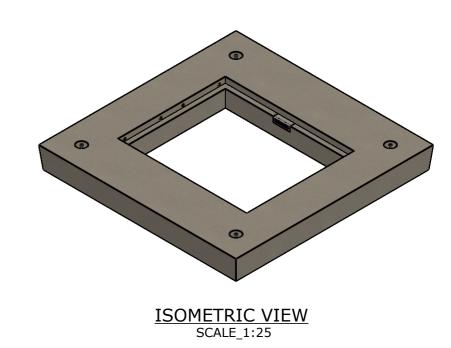
SQM AREA

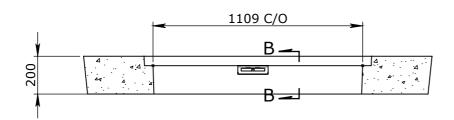
## **SURFACE FINISH**

• ENCASEMENT TOP: BROOM FINISH

• ALL SIDES: OFF-FORM FINISH







909 C/O **4**∶4 .

**SECTION A-A** 

**SECTION B-B** 

TOLERANCE:

TOLERANCE NOTES:

1. CONCRETE TOLERANCES TO BE
 INCONJUCTION / ACCORDANCE WITH
 AS3600 - CONCRETE STRUCTURES

2. WHEN A BROOM FINISH IS REQUIRED THE
 GENERAL TOLERANCE SUPERCEDES THE
 FLATNESS TOLERANCE

3. WALL THICKNESS - DIMENSION AS NOTED
 IS MINIMUM THICKNESS ONLY

4. CONCRETE GRADE - 40MPA UNLESS NOTED
 OTHERWISE

CONCRETE GRADE - 40MFA UNLESS NO OTHERWISE
 DIMENSIONS ARE NOT INCLUSIVE OF SEALANTS OF JOINTS
 SURFACE FINISH - CLASS 4 (AS3610.1)

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								DA
0	ECO0153 RELEASE DRAWING			0307	724 M	1L	RO	
Rev	DESCRIPTION				E B	BY	APPROVED	RPI
GE	NERAL	TOLERANCES		REVISION CONTROL				
NOM	IINAL:	UP TO 1000mm	1M AND	ABOVE	FLATNES	SS: (NOT INCLUDE	ING BROOME FINISH)	WE

1mm IN 200mm UP TO

A MAXIMUM OF 20mm

Infrastructure Products Australia PEQ DOCUMENT #: A CRH COMPANY

1110.32Kg REEVES COURT 40MPA CONCRETE BREAKWATER, VIC 3219

91 STRADBROKE STREET HEATHWOOD, QLD 4110

DRAFTED DATE:	PART/PRODUCT #	QUOT	E #	ORDER #				
2/07/2024	50202436							
DRAFTED BY:	REINFORCEMENT COMPUTATION	PIT #	PIT #		ITEM TYPE			
MLEE								
DATE LAST SAVED:	CLIENT							
11/07/2024	INFRASTRUCTURE AUSTRALIA PRODUCTS							
LAST SAVED BY:	PROJECT DESC							
MLEE	CATALOGUE PRODUCTS							
⊕ € ∃	PRAWYING NAME  [ENCASEMENT SCEC 1800x1800x200 TO SUIT AX S™ SCEC SL1 TO SUIT 1100x900 OPENING COVER GMS]  REV.							
DRAWN TO AS 1100	DRAWING #	PAGE	SHEET SIZE	SCALE				
DO NOT SCALE FROM SHEET	50202436	1/1	A3	1:20	)			

±4mm PER 1M WIDTH

IN 1M LENGTH

MATERIAL