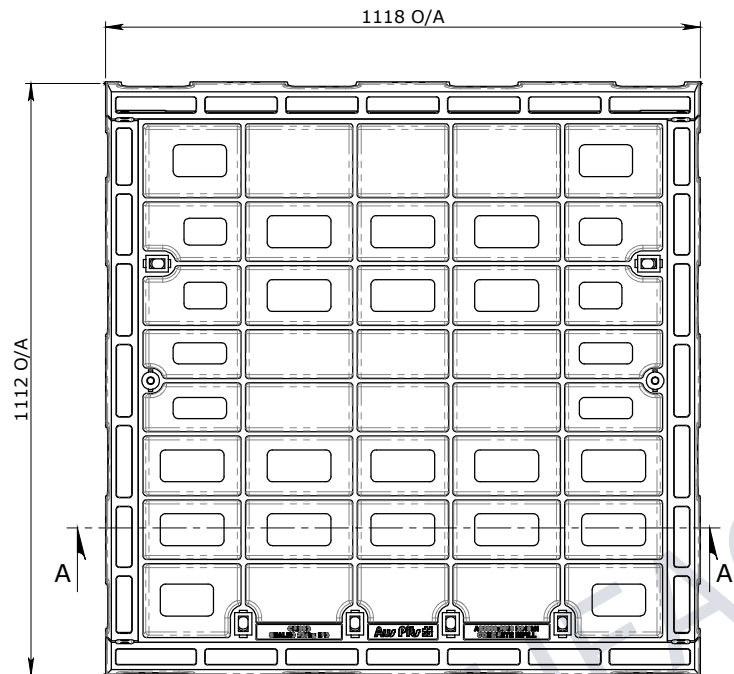


NOTE:
 1. MATERIAL: SG CAST IRON GRADE 500/320/7 TO AS1831
 2. CAST SURFACES PAINTED COLOR BLACK USING SOLVENT BASED ACID ETCH SUPER ETCH PRIMER. WATTYLE 239-MCRCF OR EQUIVALENT.

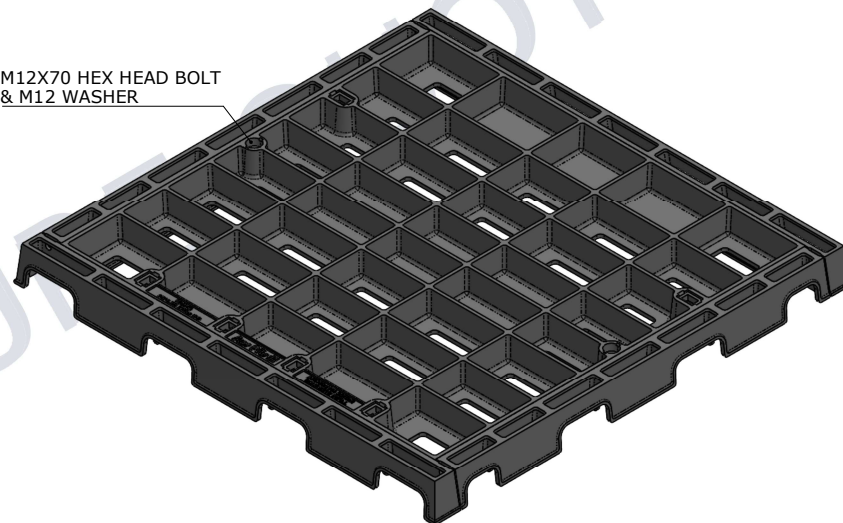
BOM:50202849_CATALOGUE PRODUCTS

ITEM #	QTY.	PART #	DESCRIPTION	MATERIAL	WEIGHT
1	1	50202849	COVER AND FRAME INFILL 900x900 1 PART CLASS D (CRI99D)	CAST IRON	171

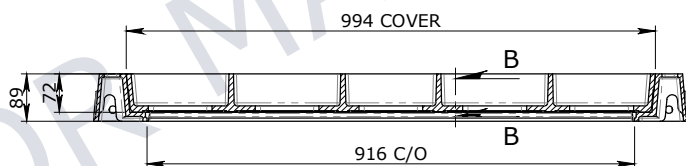


PLAN VIEW

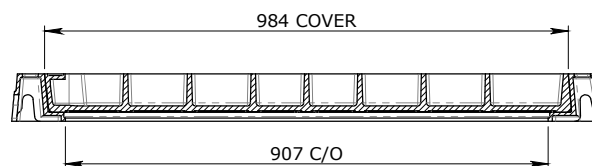
M12X70 HEX HEAD BOLT & M12 WASHER



ISOMETRIC VIEW



SECTION A-A



SECTION B-B

UNCONTROLLED DOCUMENT WHEN PRINTED

1. MATERIAL SPECIFICATIONS UNO
 SECTIONS & FLATS - AS 3679 - GR 300+
 PLATES AS 3678 - GR 250
 SHS AS 1163 - GR 350
 2. WELDING TO COMPLY TO AS 1554.1 UNO

Rev	DESCRIPTION	DATE	BY	ECO #
2	UPDATED COVER MODEL	281123	ML	

CHK / APPR:	LEE, MIA
DATE:	
RPEQ DOCUMENT #:	

Infrastructure Products Australia
 A CRH COMPANY

PART/PRODUCT #	50202849	QUOTE #		ORDER #	
REINFORCEMENT COMPUTATION		PIT #		ITEM TYPE	
CLIENT	CUBIS SYSTEMS/AUSPITS				
PROJECT DESC	CATALOGUE PRODUCTS				
DRAWING NAME	COVER AND FRAME INFILL 900X900 1 PART CLASS D (CRI99D)				
DRAWING #	50202849	PAGE	1 / 1	SHEET SIZE	A3
		SCALE	1:10	REV.	2

GENERAL TOLERANCES			
NOMINAL SIZE	UP TO 150	ABOVE 150 UP TO 500	ANGULAR $\angle X.X \pm 0^{\circ}30'$
TOL	± 1.0	± 2.0	$\angle X \pm 1^{\circ}$

TOLERANCES - FABRICATION			REVISION CONTROL		
LINEAR X.XX ± 0.02	FACES SQUARE $\perp 0.05/100$	ANGULAR $\angle X.X \pm 0^{\circ}30'$ DIA. CONC WITHIN $\odot 0.05$ TIR			
LINEAR X.X ± 0.1	FACES PARALLEL $\parallel 0.05/100$	ANGULAR $\angle X \pm 1^{\circ}$ EDGES CHAMFERED 1.0 x 45 $^{\circ}$			
LINEAR X. ± 0.25	FACES FLAT $\nabla 0.05/100$	GENERAL SURFACE FINISH Ra 3.2			

WEIGHT:	171Kg
MATERIAL:	CAST IRON
SURFACE TREATMENT:	

HEAD OFFICE: 1 REEVES COURT BREAKWATER, VIC 3219 1800 065 356
 ENGINEERING & DEVELOPMENT: 91 STRADBROKE STREET HEATHWOOD, QLD 4110 (07) 3714 0444